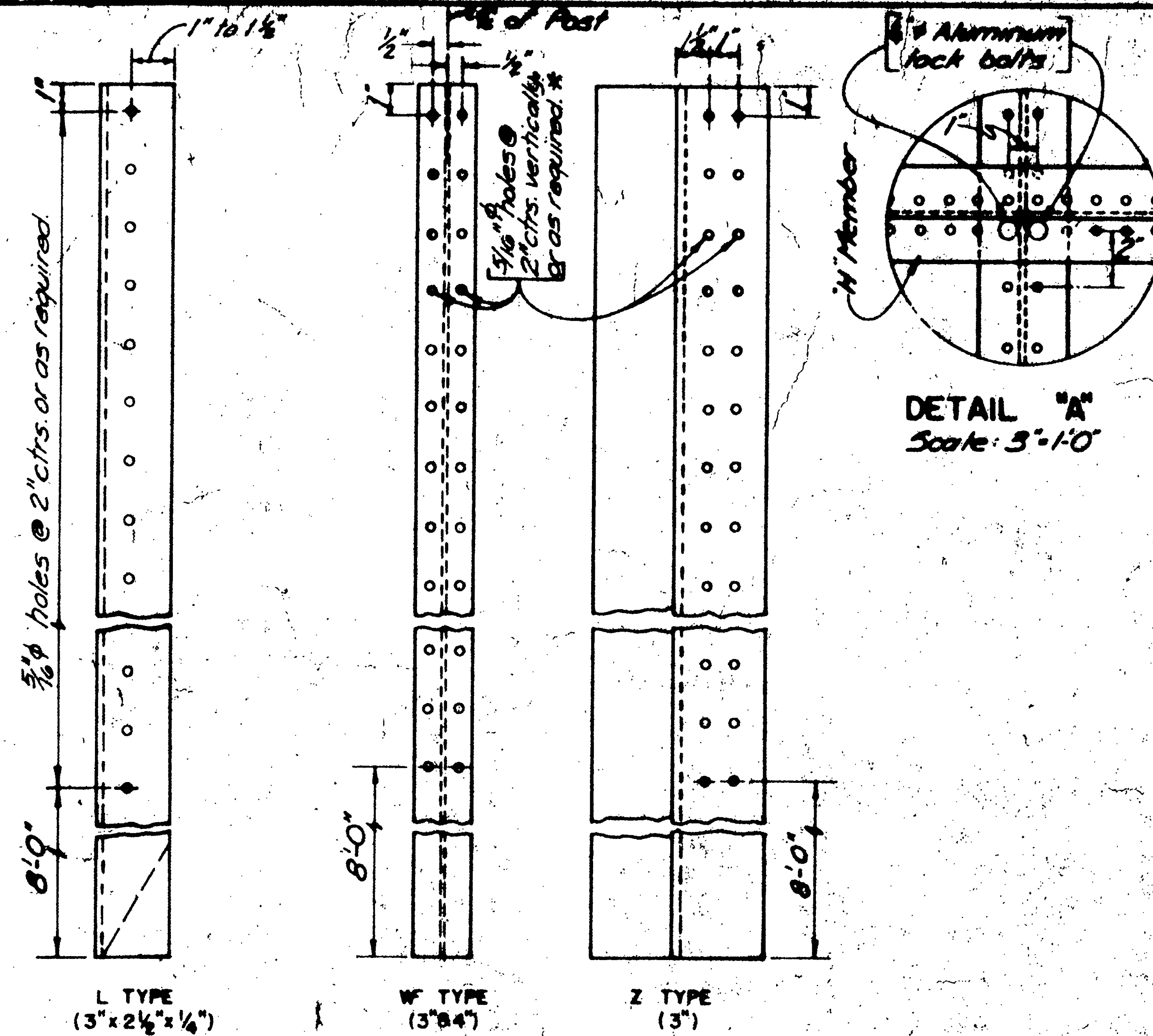


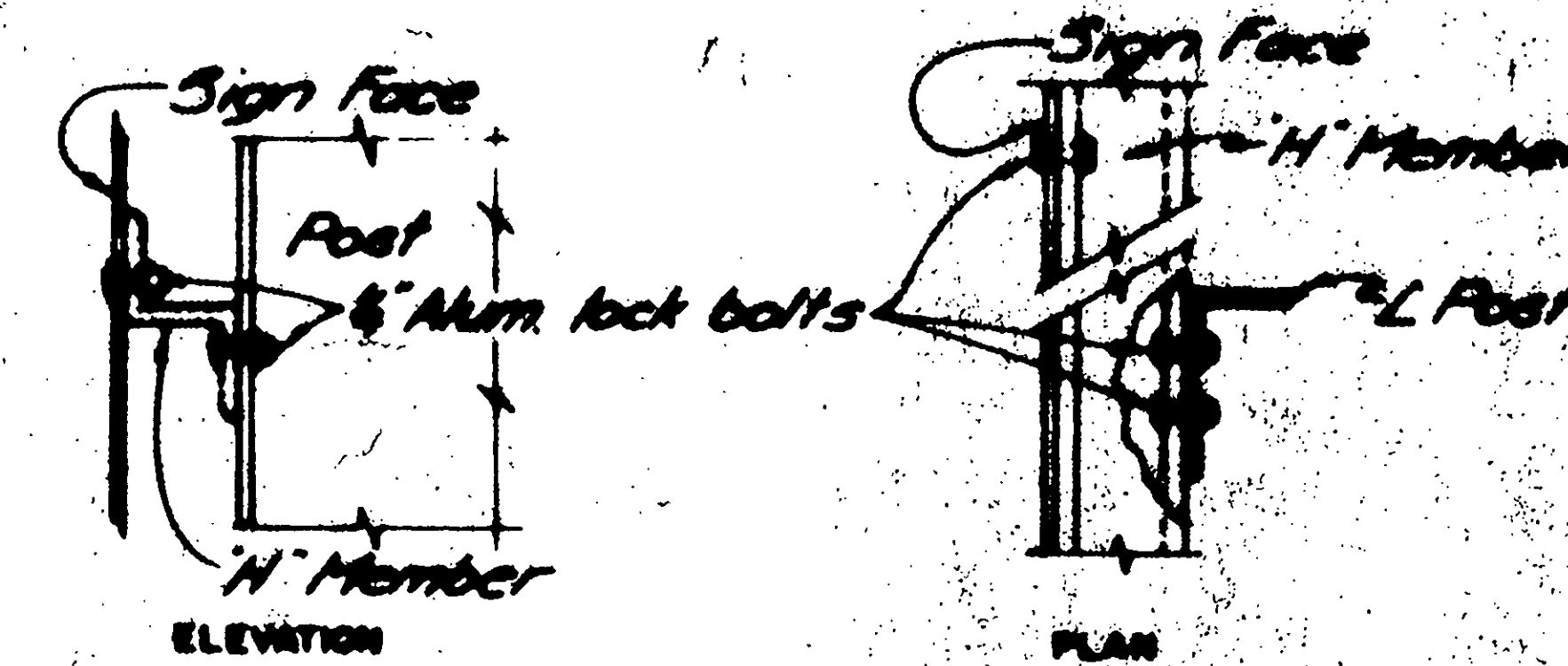


TYPICAL POSTS
Scale: 3" = 1'-0"

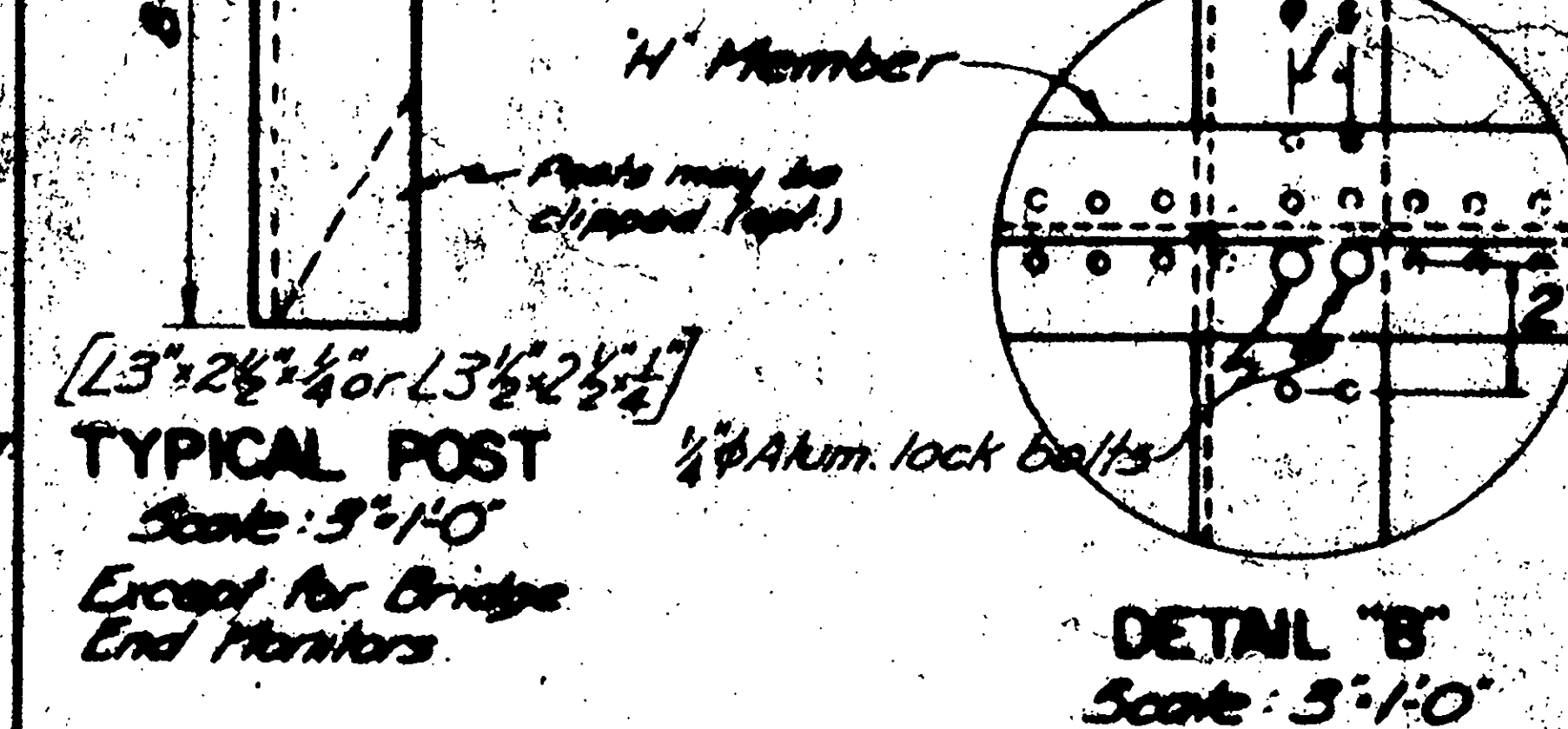
* Punch 3/16" holes in front flange. Additional holes optional on either flange.

DETAIL "A"
Scale: 3" = 1'-0"

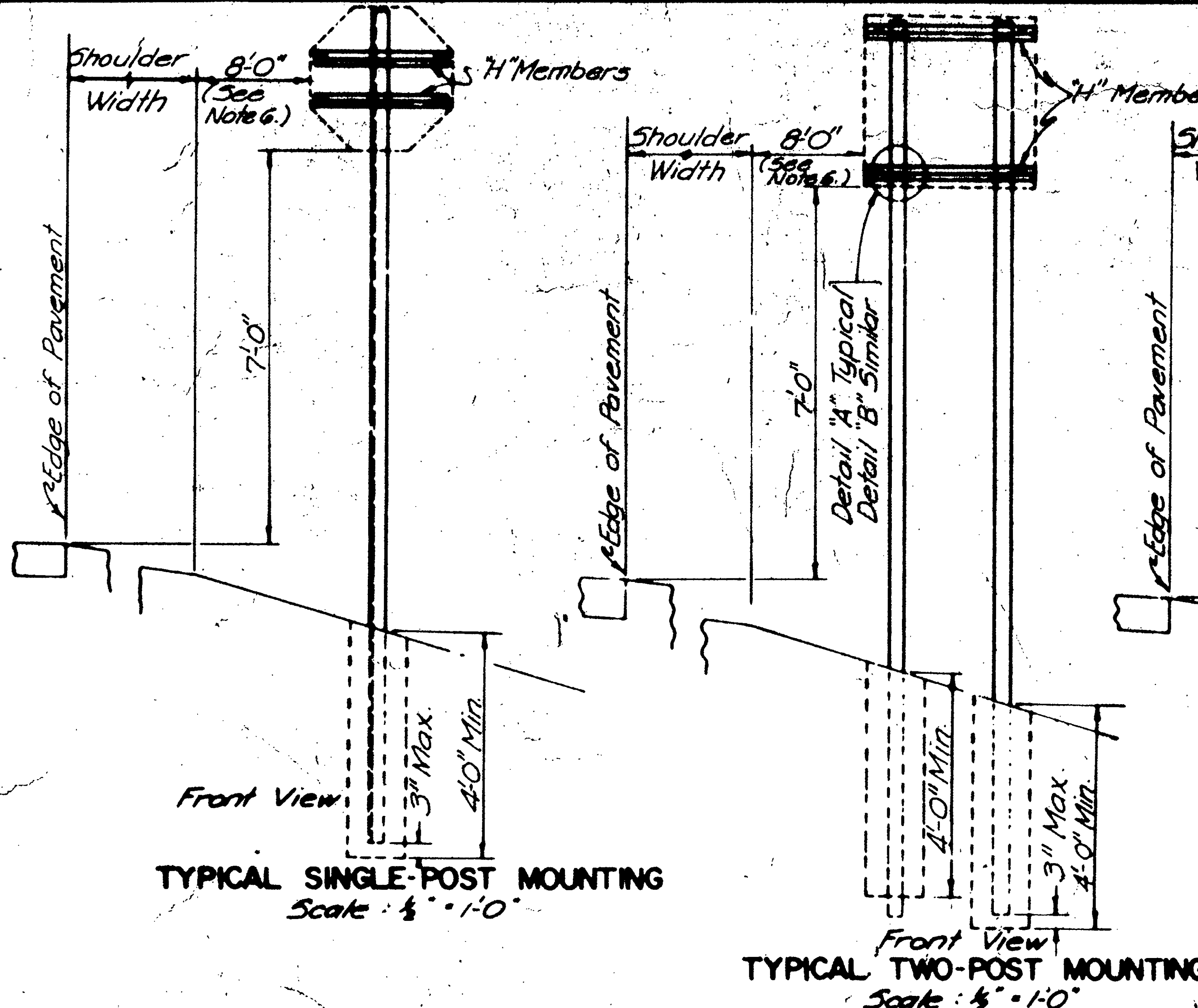
TYPICAL POST
Scale: 3" = 1'-0"



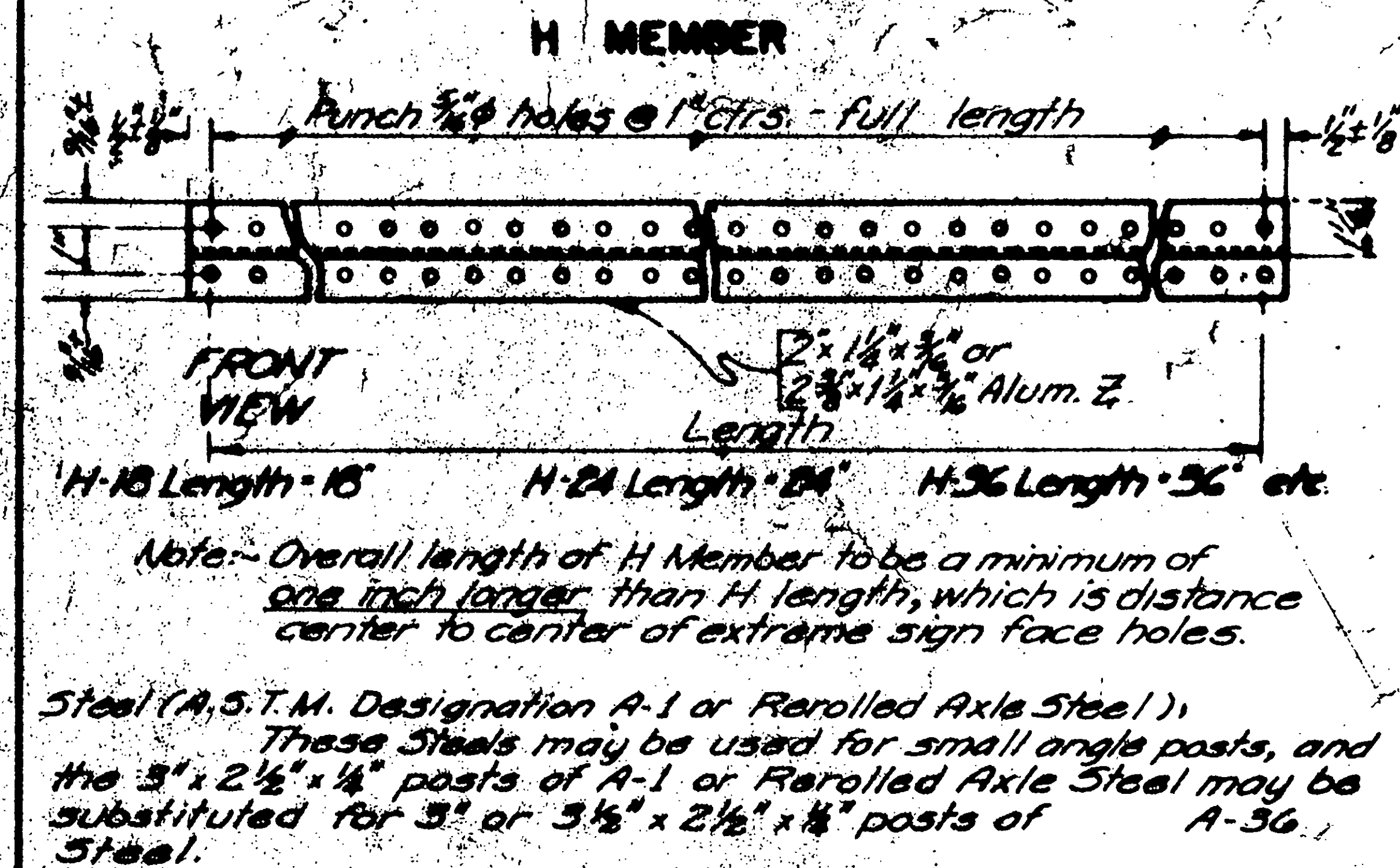
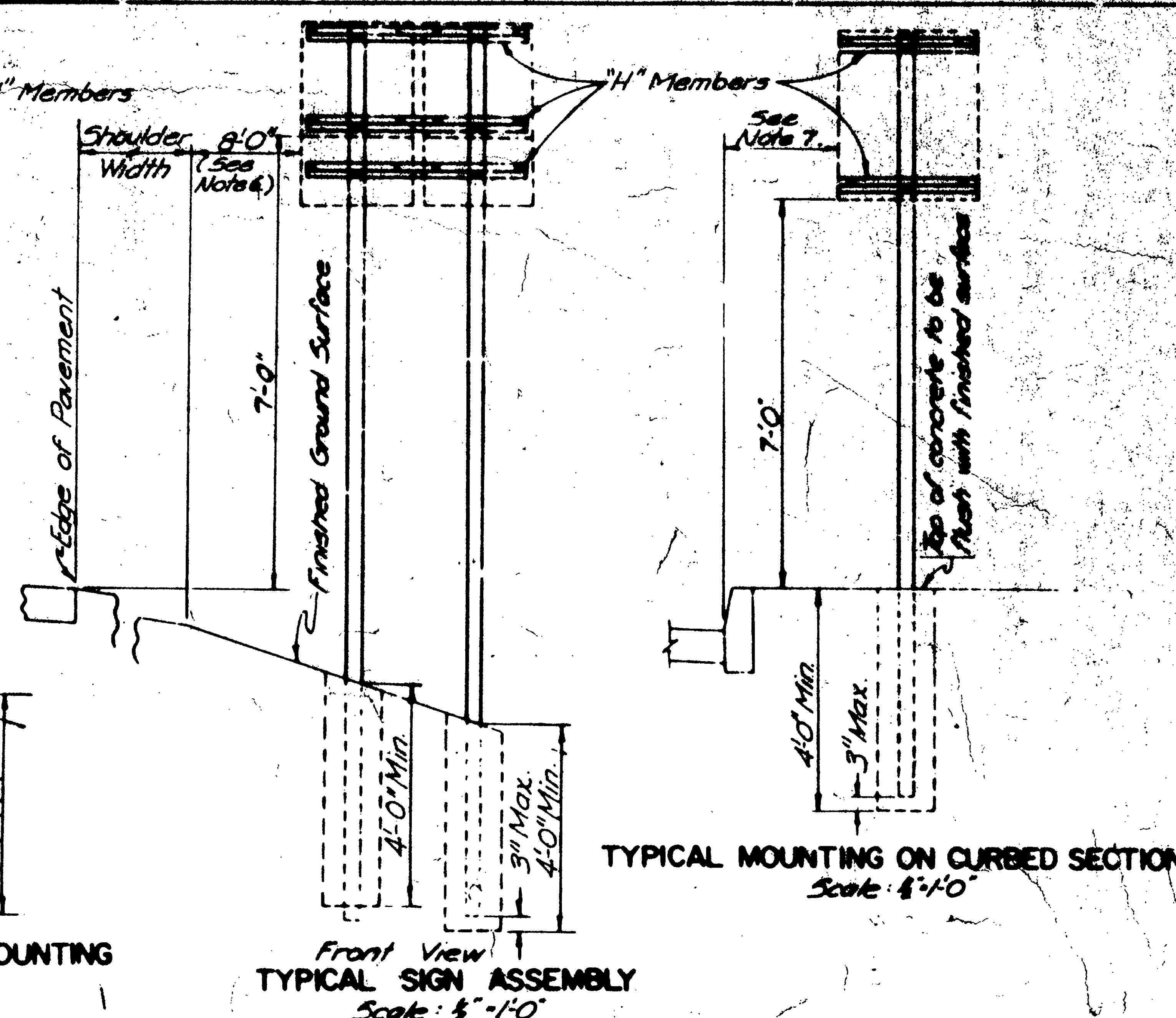
TYPICAL INSTALLATION
Scale: 3" = 1'-0"



ALUMINUM POST DETAILS



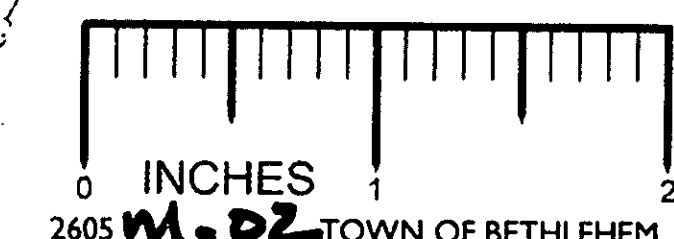
STEEL POST DETAILS



NOTES

- All posts shall be imbedded in concrete 4'-0" deep x 1'-0" dia. or 1'-0" into sound rock, diameter to fit post.
- Aluminum 6061 lockbolts are considered interchangeable with Aluminum 2024-T4 bolts with lockwashers or starwashers in anodized and chromate sealed finish.
- All steel posts to be Hot Dip Galvanized after fabrication for full length and total area.
- All concrete footings to be of Class A or B Concrete.
- All signs mounted over sidewalks shall have a min. clearance of 7'-0".
- Clearance from edge of shoulder to edge of sign shall be 8'-0" on Expressways and other highways wherever feasible. On other highways, this clearance may be reduced to 2'-0" for individual signs with an absolute min. clearance to edge of pavement of 6'-0".
- In urban areas, Expressway clearance is desirable, however clearance may be reduced to 1'-0" from face of curb in order to minimize sidewalk interference, etc.

STATE OF NEW YORK
DEPARTMENT OF TRANSPORTATION
DESIGN AND CONSTRUCTION DIVISION
TYPICAL TRAFFIC SIGNS
ASSEMBLY DETAILS



APPROVED June 29, 1973
Malcolm D. Graham for
GEORGE W. McALPIN Chief Engineer

APPROVED June 29, 1973
Malcolm D. Graham
MALCOLM D. GRAHAM Deputy Chief Engineer
(Facilities Design)

DWG. NO. 645-7

MADE BY: KENNETH HAINES
TRACED BY: KENNETH HAINES
CHECKED BY: W. Stohner
C. Mons, H. Harkins

645-7